



Piston Kits Kits include: Piston,Rings, Clips and Pins EFI Units	Sizes (mm)	Piston Ring Sets	Piston Pins Circlips	Connecting Rod Parts	Crankshaft Parts	Camshafts Camchains Valve Shims	Valves Gaskets	Cylinder Sleeves



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DIRT	PWC HYDROSPACE									
APRILIA BETA / BMW CAGIVA GAS GAS HONDA HUSABERG HUSQVARNA KAWASAKI	HydroSpace S4 2005-2009 4-Stroke Std. Compression 9.0:1 Forged Piston	Piston Kit 01.7705.A 01.7705.B 01.7705.C	Size 84.94 84.95 84.96	Ring Set 02.7705 02.7705 02.7705						
STREET	PWC KAWASAKI									
APRILIA CAGIVA HONDA KAWASAKI KYMCO MZ PIAGGIO VESPA SUZUKI YAMAHA	JS 300 1986-1988 JS 300 SX 1987-1991 2-Stroke	Piston Kit - -	Size 76.25 76.75 77.25 77.75 78.00	Ring Set 02.4505.025 02.4505.075 02.4505.125 02.4505.175 02.4505.200	Clips 05.1812 (*86-91)	Con. Rod Kit 03.4309 (*86-91)	Bearing 23.6305C3 (*86-91) 2x		Sleeve 15.4502 (*86-91)	
	JS 440 1976-1992 2-Stroke	Piston Kit 01.4503.025 01.4503.075 01.4503.125 01.4503.150 01.4503.175 01.4503.200	Size 68.25 68.75 69.25 69.50 69.75 70.00	Ring Set 02.4503.025 02.4503.075 02.4503.125 -	Pin 04.1659 (*76-92) Clips 05.1610 (*76-92)	Con. Rod Kit 03.4504 (*76-92)	Bearing 23.6206NR Mag Side 23.6305NR Inner #1&2 23.6206NR PTO Side		Sleeve 15.4503 (*82-90)	
	JS 550 1982-1988 JS 550 SX 1989-1995 2-Stroke	Piston Kit - -	Size 75.25 75.50 75.75 76.25 76.75 77.00	Ring Set 02.4504.025 02.4504.050 02.4504.075 02.4504.125 02.4504.175 02.4504.200	Pin 04.1659 (*82-95) Clips 05.1610 (*82-95)	Con. Rod Kit 03.4504 (*82-95)	Bearing 23.6206NR Mag Side 23.6305NR Inner #1&2 23.6206NR PTO Side	Gasket Top-End 35.4504 (*82-85) 76.00 mm	Sleeve 15.4504 (*82-85) 15.4504-1 (*91-95)	
	JS 650 SX 1987-1993 X-2 1986-1995 TS 1989-1996 SC 1991-1995 2-Stroke	Piston Kit - -	Size 76.25 76.75 77.25 77.75 78.00	Ring Set 02.4505.025 02.4505.075 02.4505.125 02.4505.175 02.4505.200	Clips 05.1812 (*86-96) Clips 05.2014 (*92-96)	S/E Bearing 21.4305 (*86-96)	Bearing 23.6306C3 Mag Side 23.6306C3 Inner #1 23.6306NR Inner #2 23.6306C3 PTO Side	Gasket Top-End 35.4505 (*86-96)	Sleeve 15.4505 (*86-96)	
MARINE	PWC									
YAMAHA	JS 750 SS 1995-1996 Supersport 1993-1995 750 SX 1992-1995 ST 1994-1995 XiR 1994 2-Stroke	Piston Kit 01.4510.000 -	Size 80.00 80.25 80.50 80.75 81.00 81.25 81.50	Ring Set 02.4510.000 02.4510.025 02.4510.050 02.4510.075 02.4510.100 02.4510.125 02.4510.150	Pin 04.2064.5 (*92-96) Clips 05.2014 (*92-96)	Con. Rod Kit 03.4510 (*92-96)	Bearing 23.6306C3 Mag Side 23.6306C3 Inner #1 23.6306NR Inner #2 23.6306C3 PTO Side	Gasket Top-End 35.4510 (*92-00)	Sleeve 15.4510 (*92-96)	
SNOW	PWC									
KAWASAKI POLARIS SKI DOO YAMAHA	JS 750 SS 1995-1996 Supersport 1993-1995 750 SX 1992-1995 ST 1994-1995 XiR 1994 2-Stroke	Piston Kit 01.4510.000 -	Size 80.00 80.25 80.50 80.75 81.00 81.25 81.50	Ring Set 02.4510.000 02.4510.025 02.4510.050 02.4510.075 02.4510.100 02.4510.125 02.4510.150	Pin 04.2064.5 (*92-96) Clips 05.2014 (*92-96)	Con. Rod Kit 03.4510 (*92-96)	Bearing 23.6306C3 Mag Side 23.6306C3 Inner #1 23.6306NR Inner #2 23.6306C3 PTO Side	Gasket Top-End 35.4510 (*92-00)	Sleeve 15.4510 (*92-96)	
MOPED & SCOOTER	PWC									
	Ultra 150 1999-2005 STX-R 1200 2002-2005 2-Stroke Please Note: Nikasil Piston Size Replating or Cylinder Sleaving Required for Oversizes	Piston Kit -	Size 80.00	Ring Set -					Gasket Top-End 35.4529 (*99-05)	Sleeve 15.4522 (*99-05)
MISC.	PWC									
	STX-12F 2003-2007 4-Stroke Std. Compression 11.2:1	Piston Kit -	Size 83.00	Ring Set -					Cam Chain 31.4903 (*03-07)	

DIRT	PWC KAWASAKI									
APRILIA BETA / BMW CAGIVA GAS GAS HONDA HUSABERG HUSQVARNA KAWASAKI KTM / MOTO TM SUZUKI YAMAHA	JS 750 SXi 1995-1996 750 STS 1995-1997 750 SS 1996-1997 Supersport Xi 1996-1997 750 ZXi 1995-1997 750 STX 1998 Xi Sport 1998-1999 750 SXi Pro 1998-2002 2-Stroke	Piston Kit 01.4514.050 & 01.4515.000 -	Size 80.50 80.00 80.25 80.50 80.75 81.00 81.25 81.50 81.75	Ring Set 02.4510.050 02.4510.000 02.4510.025 02.4510.050 02.4510.075 02.4510.100 02.4510.125 02.4510.150 02.4510.175	Pin 04.2264.5 (*95-02) Clips 05.2214 (*95-02)	Con. Rod Kit 03.4512 (*95-02)	Bearing 23.6306C3 Mag Side 23.6306C3 Inner #1 23.6306NR Inner #2 23.6306C3 PTO Side		Gasket Top-End 35.4510 (*92-02)	Sleeve 15.4514 (*95-02)
	800 SX-R 2003-2011 2-Stroke	Piston Kit 01.4523.000 01.4523.025 01.4523.050 01.4523.100	Size 82.00 82.25 82.50 83.00	Ring Set 02.4523.000 02.4523.025 02.4523.050 02.4523.100	Pin 04.2264.5 (*03-11) Clips 05.2214 (*03-11)	Con. Rod Kit 03.4512 (*03-11)	Bearing 23.6306C3 Mag Side 23.6306C3 Inner #1 23.6306NR Inner #2 23.6306C3 PTO Side		Gasket Top-End 35.4523 (*03-11)	Sleeve 15.4523 (*03-11)
	900 ZXi 1995-1997 900 STX 1997-2006 900 STS 2001-2002 2-Stroke	Piston Kit 01.4520.000 01.4520.025 01.4520.050 01.4520.100 & 01.4519.150	Size 73.00 73.25 73.50 74.00 74.50	Ring Set 02.4519.000 02.4519.025 02.4519.050 02.4519.100 -	Pin 04.2058.4 (*95-06) Clips 05.2014 (*95-06)	Con. Rod Kit 03.4510 (*95-06)	Bearing 23.52071LT Mag Side 23.6207NRLT Inner #1 23.83A844A Inner #2, 3, 4 23.83A948 PTO Side	Gasket Top-End 35.4519 (*95-06)	Sleeve 15.4519 (*95-06)	
	1100 ZXi 1996-2003 1100 STX 1997-1999 1100 STX D.I. 2000-2003 Ultra 130 D.I. 2001-2004 2-Stroke	Piston Kit 01.4514.050 & 01.4515.000 01.4515.100 01.4515.150	Size 80.50 81.00 81.50	Ring Set 02.4510.050 02.4510.000 02.4510.100 02.4510.150	Pin 04.2264.5 (*96-04) Clips 05.2214 (*96-04)	Con. Rod Kit 03.4514 (*96-04)	Bearing 23.52071LT Mag Side 23.6207NRLT Inner #1 23.83A844A Inner #2, 3, 4 23.83A948 PTO Side		Gasket Top-End 35.4514 (*96-04)	Sleeve 15.4515 (*96-04)
MARINE	PWC									
YAMAHA	Ultra 150 1999-2005 STX-R 1200 2002-2005 2-Stroke Please Note: Nikasil Piston Size Replating or Cylinder Sleaving Required for Oversizes	Piston Kit -	Size 80.00	Ring Set -					Gasket Top-End 35.4529 (*99-05)	Sleeve 15.4522 (*99-05)
SNOW	PWC									
KAWASAKI POLARIS SKI DOO YAMAHA	JS 750 SS 1995-1996 Supersport 1993-1995 750 SX 1992-1995 ST 1994-1995 XiR 1994 2-Stroke	Piston Kit 01.4510.000 -	Size 80.00 80.25 80.50 80.75 81.00 81.25 81.50	Ring Set 02.4510.000 02.4510.025 02.4510.050 02.4510.075 02.4510.100 02.4510.125 02.4510.150	Pin 04.2064.5 (*92-96) Clips 05.2014 (*92-96)	Con. Rod Kit 03.4510 (*92-96)	Bearing 23.6306C3 Mag Side 23.6306C3 Inner #1 23.6306NR Inner #2 23.6306C3 PTO Side	Gasket Top-End 35.4510 (*92-00)	Sleeve 15.4510 (*92-96)	
MOPED & SCOOTER	PWC									
	Ultra 150 1999-2005 STX-R 1200 2002-2005 2-Stroke Please Note: Nikasil Piston Size Replating or Cylinder Sleaving Required for Oversizes	Piston Kit -	Size 80.00	Ring Set -					Gasket Top-End 35.4529 (*99-05)	Sleeve 15.4522 (*99-05)
MISC.	PWC									
	STX-12F 2003-2007 4-Stroke Std. Compression 11.2:1	Piston Kit -	Size 83.00	Ring Set -					Cam Chain 31.4903 (*03-07)	



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Piston Kits Kits include: Piston,Rings, Clips and Pins EFI Units	Sizes (mm)	Piston Ring Sets	Piston Pins Circlips	Connecting Rod Parts	Crankshaft Parts	Camshafts Camchains Valve Shims	Valves Gaskets	Cylinder Sleeves

DIRT	PWC SEA DOO									
APRILIA BETA / BMW CAGIVA GAS GAS HONDA HUSABERG HUSQVARNA KAWASAKI KTM / MOTO TM SUZUKI YAMAHA	SEA DOO 950 (951cc) GSX-LTD/XP-LTD GTX-LTD/LRW/RX 1997-2005 2-Stroke	Piston Kit 01.5515.000 01.5515.025 01.5515.050 01.5515.075 01.5515.100 01.5515.150	Size 88.00 88.25 88.50 88.75 89.00 89.50	Ring Set 02.5515.000 02.5515.025 02.5515.050 02.5515.075 02.5515.100 02.5515.150	Pin 04.2165T (*97-05) Clips 05.2115 (*97-05)	Con. Rod Kit 03.5515 (*97-05) S/E Bearing 21.5515 (*97-05) B/E Bearing 22.283620 (*97-05) Crankpin 06.2857 (*97-05)	Bearing 23.6208YR1LT Mag Side #1, 2 23.6306PC3 Inner #1 23.6208YR1LT Inner #2 23.6208YR1LT PTO Side #1, 2 Oilseal Set 42.5515 (*97-05)	Gasket Top-End 35.5512 (*98-00)	Sleeve 15.5515 (*97-05) Carburator 15.5516 (*00-05) Injection	
STREET	SEA DOO 1500 RXP 2004-2009 4-Stroke	Piston Kit 01.5594.000 01.5594.050 01.5594.100	Size 100.00 100.50 101.00	Ring Set 02.5594.000 02.5594.050 02.5594.100				Valve 28.5594-1 (*04-09) Exh. Steel 28.5594-2 (*04-09) Int. Steel		
ATV	SEA DOO 1500 RXT 2005-2009 4-Stroke	Piston Kit 01.5594.000 01.5594.050 01.5594.100	Size 100.00 100.50 101.00	Ring Set 02.5594.000 02.5594.050 02.5594.100				Valve 28.5594-1 (*05-09) Exh. Steel 28.5594-2 (*05-09) Int. Steel		
PWC	SEA DOO RXP-X 255 2008-2009 4-Stroke	Piston Kit 01.5594.000 01.5594.050 01.5594.100	Size 100.00 100.50 101.00	Ring Set 02.5594.000 02.5594.050 02.5594.100				Valve 28.5594-1 (*08-09) Exh. Steel 28.5594-2 (*08-09) Int. Steel		
MARINE	SEA DOO RXT-X 260 RS 2010-2012 4-Stroke	Piston Kit 01.5594.000 01.5594.050 01.5594.100	Size 100.00 100.50 101.00	Ring Set 02.5594.000 02.5594.050 02.5594.100				Valve 28.5594-1 (*10-12) Exh. Steel 28.5594-2 (*10-12) Int. Steel		
SNOW	Superjet 650 1990-1993 Wave Runner 650 '90-96 2-Stroke	Piston Kit -	Size 77.50 77.75 78.00 78.25 78.50	Ring Set 02.2506.050 02.2506.075 02.2506.100 02.2506.125 02.2506.150	Pin 04.2055.8 (*90-96) Clips 05.2012 (*90-96)	Con. Rod Kit 03.2510P (*90-96) S/E Bearing 21.2510 (*90-96) B/E Bearing 22.253220 (*90-96) Crankpin 06.2560.5 (*90-96)	Crankweb 09.2510 (*90-96) Bearing 23.83B207 Mag Side 23.83B727 PTO Side 23.6207YR9 Inner #1, 2 Oilseal Set 42.2510 (*90-96)	Gasket Top-End 35.2506 (*90-96)	Sleeve 15.2506 (*91-96) WR 15.2507 (*90-93) SJ	
MOPED & SCOOTER	Watercraft 500 2-Stroke	Piston Kit -	Size -	Ring Set -			Oilseal Set 42.2500			
MISC.	Wave Runner 1100 Wave Venture 1100 1995-1997 2-Stroke Triple	Piston Kit 01.2510.000 01.2510.025 01.2510.050 01.2510.075 01.2510.100 01.2510.150 01.2510.200	Size 81.00 81.25 81.50 81.75 82.00 82.50 83.00	Ring Set 02.2510.000 02.2510.025 02.2510.050 02.2510.075 02.2510.100 02.2510.150 02.2510.200				Clips 05.2010 (*95-97)	S/E Bearing 21.2510 (*95-97) B/E Bearing 22.253220 (*95-97) Crankpin 06.2560.5 (*95-97)	Bearing 23.83B207 Mag Side 23.83B727 PTO Side 23.6207YR9 Inner #1, 2, 3, 4 Oilseal Set 42.2510 (*95-97)
TECH.										
SPECIAL										

DIRT	PWC YAMAHA									
APRILIA BETA / BMW CAGIVA GAS GAS HONDA HUSABERG HUSQVARNA KAWASAKI KTM / MOTO TM SUZUKI YAMAHA	BIG BORE 650 1990-1996 2-Stroke	Piston Kit 01.2510.000 01.2510.025 01.2510.050 01.2510.075 01.2510.100 01.2510.150 01.2510.200	Size 81.00 81.25 81.50 81.75 82.00 82.50 83.00	Ring Set 02.2510.000 02.2510.025 02.2510.050 02.2510.075 02.2510.100 02.2510.150 02.2510.200	Pin 04.2065.8 (*90-96) Clips 05.2010 (*90-96)	Con. Rod Kit 03.2510P (*90-96) S/E Bearing 21.2510 (*90-96) B/E Bearing 22.253220 (*90-96) Crankpin 06.2560.5 (*90-96)	Crankweb 09.2510 (*90-96) Bearing 23.83B07 Mag Side 23.83B727 PTO Side 23.6207YR9 Inner #1, 2 Oilseal Set 42.2510 (*90-96)			
STREET	Superjet 700 1994-2012 Wave Blaster 700 '93-04 Wave Raider 700 '94-97 Wave Runner 700 '93-04 Wave Venture 700 '95-04 XL 700 1995-2005 2-Stroke	Piston Kit 01.2510.000 01.2510.025 01.2510.050 01.2510.075 01.2510.100 01.2510.150 01.2510.200	Size 81.00 81.25 81.50 81.75 82.00 82.50 83.00	Ring Set 02.2510.000 02.2510.025 02.2510.050 02.2510.075 02.2510.100 02.2510.150 02.2510.200	Pin 04.2065.8 (*93-12) Clips 05.2010 (*93-12)	Con. Rod Kit 03.2510P (*93-12) S/E Bearing 21.2510 (*93-12) B/E Bearing 22.253220 (*93-12) Crankpin 06.2560.5 (*93-12)	Crankweb 09.2510 (*93-12) Bearing 23.83B207 Mag Side 23.83B727 PTO Side 23.6207YR9 Inner #1, 2 Oilseal Set 42.2510 (*93-12)	Gasket Top-End 35.2508 (*93-95) SJ 35.2510 (*94-96) WR/WV 35.2512 (*96-11) SJ	Sleeve 15.2510 (*93-12) 15.2511 (*95-04) WR	
ATV	GP 760 1996-2000 Wave Blaster 760 '96-00 Wave Raider 760 '96-00 Wave Runner 760 '96-00 Wave Venture 760 '96-00 XL 760 1996-2000 2-Stroke	Piston Kit 01.2514.000 01.2514.025 01.2514.050 01.2514.075 01.2514.100 01.2514.150 -	Size 84.00 84.25 84.50 84.75 85.00 85.50 86.00	Ring Set 02.2514.000 02.2514.025 02.2514.050 02.2514.075 02.2514.100 02.2514.150 02.2514.200	Pin 04.2065.8 (*96-00) Clips 05.2012 (*96-00)	Con. Rod Kit 03.2510P (*96-00) S/E Bearing 21.2510 (*96-00) B/E Bearing 22.253220 (*96-00) Crankpin 06.2560.5 (*96-00)	Crankweb 09.2510 (*96-00) Bearing 23.83B207 Mag Side 23.83B727 PTO Side 23.6207YR9 Inner #1, 2 Oilseal Set 42.2510 (*96-00)	Gasket Top-End 35.2516 (*96-00)	Sleeve 15.2514 (*96-00)	
MARINE	GP 800 R 1998-2005 XL 800 2000-2001 XLT 800 2002-2004 2-Stroke Please Note: Nikasil Piston Size Replating or Cylinder Sleaving Required for Oversizes	Piston Kit 01.2518.A 01.2518.B 01.2518.C 01.2518.D & 01.2518.050 01.2518.100	Size 79.90 79.91 79.92 79.93 80.50 81.00	Ring Set 02.2518 02.2518 02.2518 02.2518 02.2518.050 02.2518.100	Pin 04.2268 (*98-05) Clips 05.2212 (*98-05)	Con. Rod Kit 03.2518 (*98-05) S/E Bearing 21.2518 (*98-05) B/E Bearing 22.273421 (*98-05) Crankpin 06.2768.3 (*98-05)	Crankweb 09.2518 (*98-05) Cast-in Pin Bearing 23.5307 Mag Side 23.6308YR5 PTO Side 23.6208YR1LT Inner #1, 2 Oilseal Set 42.2518 (*98-05)	Gasket Top-End 35.2518 (*98-05)	Sleeve 15.2518 (*98-05)	
MOPED & SCOOTER	Wave Runner 1100 Wave Venture 1100 1995-1997 2-Stroke Triple	Piston Kit 01.2510.000 01.2510.025 01.2510.050 01.2510.075 01.2510.100 01.2510.150 01.2510.200	Size 81.00 81.25 81.50 81.75 82.00 82.50 83.00	Ring Set 02.2510.000 02.2510.025 02.2510.050 02.2510.075 02.2510.100 02.2510.150 02.2510.200				Clips 05.2010 (*95-97)	S/E Bearing 21.2510 (*95-97) B/E Bearing 22.253220 (*95-97) Crankpin 06.2560.5 (*95-97)	Bearing 23.83B207 Mag Side 23.83B727 PTO Side 23.6207YR9 Inner #1, 2, 3, 4 Oilseal Set 42.2510 (*95-97)
MISC.										
TECH.										
SPECIAL										

